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# Synthesis and Characterization of $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$ Composites

*We report about multilayer  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  thin films with various tungsten oxide concentration deposited on glass substrate via pulsed laser deposition (PLD) technique method. The structural, optical and dielectric properties of the prepared thin films were characterized using x-ray diffraction method (XRD) and UV-Visible absorption spectrometry and LRC meter. The x-ray results showed a polycrystalline structure of pristine titanium oxide and the peaks are identical with the rutile phase and trace of the anatase phase. These peaks are identical with titanium oxide and triclinic tungsten oxide as  $\text{WO}_3$  is added to  $\text{TiO}_2$  while it was observed that all peaks belong to tungsten oxide at  $x=1.0$ . The optical measurements showed a direct  $E_g^{\text{opt}}$  energy gap of 3.0 eV of the pristine titanium oxide, which showed a non-regular reduction to 1.2 eV with an increase in the content from  $x = 0.0$  to  $x = 0.6$ . The "s" value and the density of states at the Fermi level were found to be increased by increasing the tungsten oxide content up to  $x=0.8$  and then changed and vice versa.*

**Keywords:** Titanium dioxide; Tungsten trioxide; Pulsed-laser deposition; Optical properties  
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## 1. Introduction

Tungsten oxide  $\text{WO}_3$  is regarded as one of the most promising inorganic materials due to its possessing of unique properties [1,2], which lead to introduce it in many applications such as solar cells, optical modulation, flat panel displays, reading-erasing optical devices and gas humidity and temperature sensors, etc. [3-10]. It is well known that titanium oxide declared superior photo-responsive properties [11] and many scientists tried to enhance the performance of coloration of  $\text{WO}_3$  thin-film by introducing titanium oxide  $\text{TiO}_2$  [12,13]. This work investigates the effect of tungsten oxide on  $\text{TiO}_2/\text{WO}_3$  composite thin films on the comprehensive properties such as structural, optical and electrical properties. The low conversion efficiency of  $\text{TiO}_2$  as a result of possessing a wide band gap in the range (3-3.2eV) and high recombination time of photo-induced charge carriers that limit its applications in solar cells [14]. Therefore, great efforts have been achieved to enhance its performance, among them was coupling with another metal oxide such as  $\text{WO}_3$  that lead to high photoactivity than pristine  $\text{TiO}_2$  [15,16]. This happens due to the small band gap of  $\text{WO}_3$  (2.5-2.8 eV) extending strong absorption in the region within the solar spectrum [17].

Paipitak et al. [18] fabricated titanium-doped tungsten oxide with various content using the spin coating method on fluorine-doped tin oxide (FTO) substrates and subjected them into annealing at a temperature of 500°C. The impact of doping ratio on the structural and optical properties was investigated and showing that the structure of  $\text{WO}_3$  was modified and improved the electrochromic performance.

Vasilaki et al. [19] synthesized anatase titanium oxide and monoclinic tungsten oxide  $\text{WO}_3$  as a photoconductive cell using sol-gel method. They proved that the bilayers exhibited superior

photoactivity compared to that of pristine  $\text{TiO}_2$  films with  $\text{WO}_3$  acting as an electron trap, resulting in more efficient electron-hole separation and inhibiting their recombination.

Cheng et al. [20] fabricated  $\text{WO}_3/\text{TiO}_2$  composite nanotubes by the combination of the sol-gel chemical method and the anodic aluminum oxide (AAO) templating method. The diameter of the  $\text{WO}_3/\text{TiO}_2$  composite nanotubes is about 100 nm, which is in good agreement with the pore diameter of the AAO template. They found that composite nanotubes consisted of mixed oxides of  $\text{W}^{6+}$  and  $\text{Ti}^{4+}$ . This research aimed to shed light upon the effect of  $\text{WO}_3$  content on the structural, optical and dielectric properties of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites.

This work aimed to made comprehensive study about the influence of  $\text{WO}_3$  content on the hole properties of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites. Thus,  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites and then thin films were synthesized and the crystal structure were examined. This study also evaluate the energy gap, optical constants, a.c. conductivity, dielectric constant and dielectric loss, and density of states. The optical energy gap is shown to be controlled through the tungsten oxide concentration.

## 2. Experimental Part

In order to synthesize  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites with high purity titanium dioxide ( $\text{TiO}_2$ ) and tungsten trioxide ( $\text{WO}_3$ ) in certain ratios ( $x=0.0, 0.2, 0.4, 0.6, 0.8$  and  $1.0$ ) were put in an ampule with dimensions; of length ~25cm and internal diameter ~8mm evacuated to about ( $\sim 10^{-5}$  Torr). The mixtures are sintered at 1000°C for 5 hours. The product was grinded and pressed in the shape of a disc thickness of 0.1 cm and diameter of 1 cm. The pulsed-laser deposition technique was adopted to fabricate thin films. The deposition process was performed using

a Q-switched Nd:YAG laser with second harmonic generation (SHG) at wavelength of 532nm in vacuum of  $2 \times 10^{-2}$  Torr (energy, pulsed and frequency of 400 mJ, 200 and 6 Hz, respectively). The laser beam was focused through a window on the target. The ablated atoms incident on the glass substrates created the thin films. The measured absorbance and transmittance using the UV-visible-NIR spectrophotometer in a wavelength range of 100-1200 nm. The XRD measurements were conducted at the Ministry of Science and Technology Laboratories using Shimadzu 6000 X-ray diffractometer with Cu-K $\alpha$  ( $\lambda = 1.5404 \text{ \AA}$ ) radiation, operated at 30 kV, and 20 mA. Dielectric properties were measured using Hewlett Packard HP4274A & HP4275A devices to obtain the direct resistance, capacitance and dissipation factor “ $\tan\delta$ ” as a function of frequency in the range 50 Hz to 50 MHz by applying a constant voltage (1V).

**3. Results and Discussion**

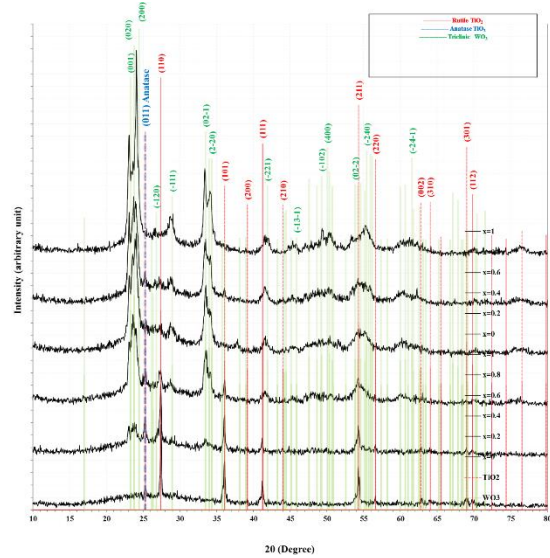
The XRD patterns of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  thin films deposited with various composition ratios are shown in Fig. (1). From this figure, the whole diffraction peaks present in the composite thin films at  $x=0.0$  to  $x=0.8$  identified with rutile  $\text{TiO}_2$  at  $2\theta = 27.39^\circ, 27.43^\circ, 27.35^\circ, 27.23^\circ$ , which confirm a formation of  $\text{TiO}_2$  rutile phase. These peaks disappeared at  $x=1.0$ . Only a small peak was identified to anatase  $\text{TiO}_2$  located at  $2\theta = 25.33^\circ$ . This peak began to vanish with further addition of  $\text{WO}_3$  till it disappeared at  $x=0.6$ .

Titanium belongs to the IVA group of elements and, as many other metals, is able to form a wide range of oxides. Titanium(IV) dioxide (titania) exists in three common crystalline phases: rutile, which is the thermodynamically stable phase, and the metastable phases anatase and brookite. For anatase phase the band gap energy is 3.2 eV; while the band gap energy of rutile phase is 3.0 eV [21]. Thus the disappearing of anatase phase attributed to that is not stable and is transform to rutile phase also the energy gap value as seen later confirm the rutile phase of the prepared thin films.

Figure (1) also shows many peaks that belong to the triclinic phase of  $\text{WO}_3$  when this oxide was added to  $\text{TiO}_2$ . One can observe the diffraction peaks of  $\text{WO}_3$  at  $23.05^\circ, 23.70^\circ, 28.73^\circ, 33.56^\circ$  and  $34.13^\circ$  which indexed to the planes (001), (020), (200), ( $\bar{1}11$ ), (02 $\bar{1}$ ) and (2 $\bar{2}0$ ) of the monoclinic  $\text{WO}_3$  phase, respectively. The peak positions are compatible with the standard card number (JCPDS card no. 72-1465) [22].

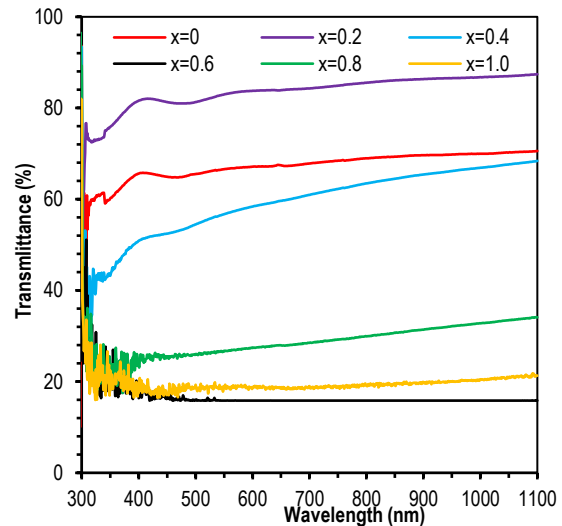
On the other hand, the height of peaks of  $\text{TiO}_2$  is decreased which means that the degree of crystallinity decreased for  $x=0.2$  to  $0.6$ . This observation explains the reduction of crystal size of the main plane of crystal growth. The crystal size decreased from 40.3 to 20.2 nm by increasing the tungsten oxide from  $x=0.0$  to  $0.6$ . Increasing the ratio of tungsten oxide into titanium oxide leads to grow up the peaks height of the tungsten oxide and dominated a part of the

peaks height of the titanium oxide by changes the plane of crystal growth from (110) to (001) and (020). The crystal size of the preferred planes (001) and (020) value changed from (20, 11.8nm), (22.2, 6.7nm), (22.2, 28.6nm), (25, 25nm) and (28.6, 25.6nm) for  $x=0, 0.2, 0.4, 0.6, 0.8$  and  $1.0$  respectively.



**Fig. (1) XRD patterns of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  thin films composites as rutile (red pattern), anatase (blue) and triclinic of  $\text{WO}_3$  (green)**

Figure (2) shows the transmittance as a function of the wavelength of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composite thin films. It can be observed that the transmittance grows up with the addition of tungsten oxide to starting material which indicates a reduction of the reflection and absorption as well as, indicates that introducing the tungsten oxide makes the fabricated sample more transparent and less absorbance.

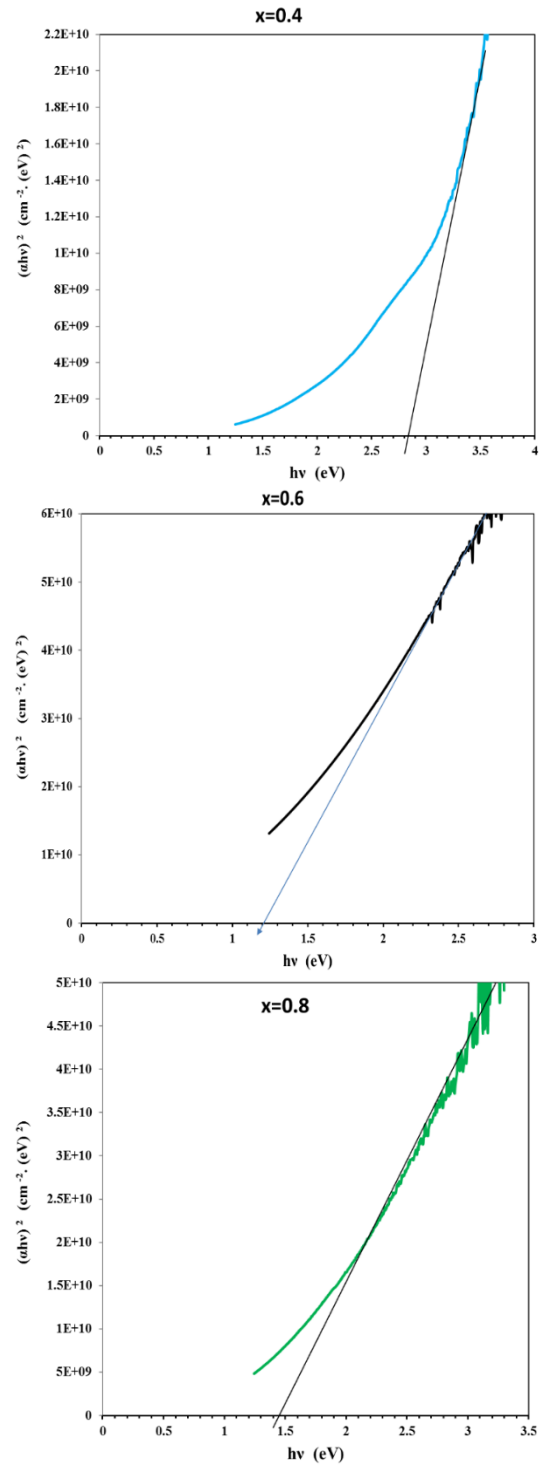
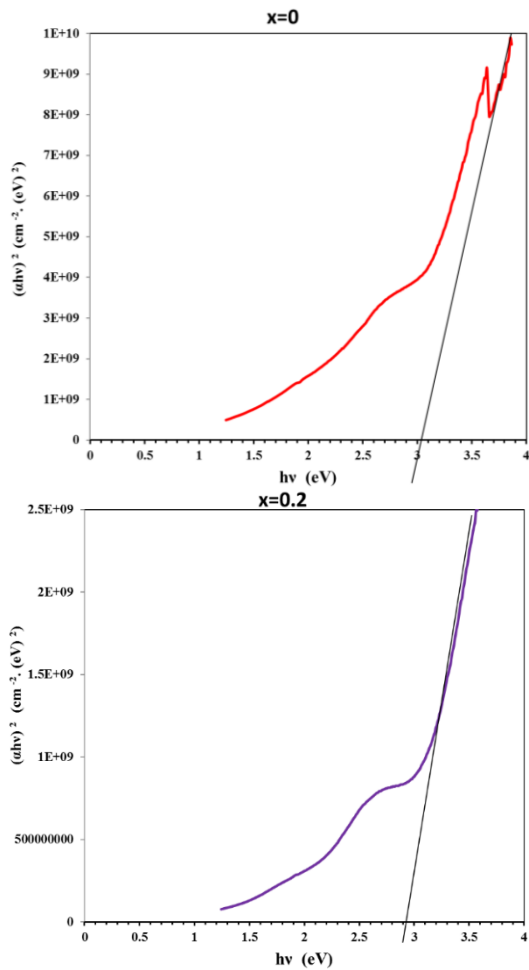


**Fig. (2) Transmittance spectra of deposited  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composite thin films for a range of x content**

The transmittance then gets reduced with increased tungsten oxide content till it reaches a minimum value at  $x=0.6$ . The minimum transmittance

corresponded to maximum absorbance as shown from table (2) is related with the domination of the tungsten oxide upon the titanium oxide. The maximum absorbance is related with the new stated created by the tungsten oxide in the band gap. After that, the transmittance increased again with a further increase of tungsten oxide content. The reduction of transmittance referred to grow in the reflection and absorption values indicates that the addition of tungsten oxide increases the opacity of the fabricated samples. The shifts of transmittance toward longer wavelengths (lower energies) accompanied by the increment of tungsten oxide content are also related to structural change.

The Tauc equation adopted to estimate the energy gap of the fabricated samples. The plot of  $(\alpha h\nu)^{1/r}$  as a function of energy ( $h\nu$ ) is shown in Fig. (3). The value of the optical energy gap of titanium oxide is 3.0 eV, which extracted from linear fit in figure 3. The optical energy gap shows a regular reduction or red shift as tungsten oxide added to titanium oxide. Moreover, the optical energy gap decreased from 3.0 to 1.2 when tungsten oxide content increased from  $x=0.0$  to 0.6.



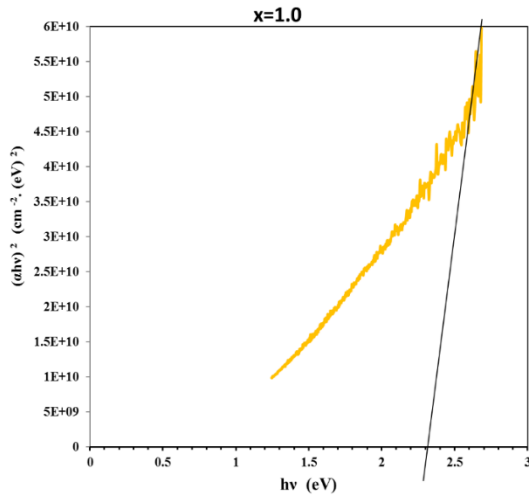


Fig. (3) Variation of  $(ah\nu)^2$  with  $h\nu$  for  $(TiO_2)_{1-x}(WO_3)_x$  thin films for a range of x content

Indeed  $E_g^{opt}$  increased from 1.2 to 2.3 eV which blue shifting of energy gap by increasing the tungsten oxide content from  $x=0.6$  to 1.0. This expected since the energy gap of titanium oxide is wider than tungsten oxide [23,24]. The energy gap reduction of pristine  $WO_3$  compared to the published value can be attributed to that hydrogen adsorption or loss of oxygen from the surface. Bringans et al. [25] carried out the UV photoemission measurements of the (001) surface of  $WO_3$ . They showed that after exposure to atomic hydrogen new states appear in the energy gap region at 2.3 and 0.9 eV below the Fermi energy.

Figure (4) shows the spectrum of the refractive index as a function of wavelength for  $(TiO_2)_{1-x}(WO_3)_x$  films for a range of x content (0.0, 0.2, 0.4, 0.6, 0.8, and 1.0). It observed from this figure and table (2) that the refractive index decreases irregularly with the addition of tungsten oxide. Figure (5) shows the variation trend of the extinction coefficient of the  $(TiO_2)_{1-x}(WO_3)_x$  films, while figures (6) and (7) show the wavelength-dependent spectra of  $(\epsilon_r)$  and  $(\epsilon_i)$  for  $(TiO_2)_{1-x}(WO_3)_x$  films.

The findings suggest that the energy band gap of  $(TiO_2)_{1-x}(WO_3)_x$  composites thin films as well as the optical constants can be controlled by adjusting  $WO_3$  concentration; the absorption coefficient  $\alpha$  the most high value which related with maximum extinction coefficient value at  $x=0.6$  and shift of energy gap to low energy side (1.2eV).

Table (2) Values of  $E_g^{opt}$  and optical constants at  $\lambda=550$  nm for  $(TiO_2)_{1-x}(WO_3)_x$  composites thin films

x	T%	$\alpha$ (cm <sup>-1</sup> )	k	n	$\epsilon_r$	$\epsilon_i$	Eg (eV)
0.0	66.60	20324	0.089	2.316	5.355	0.412	3.0
0.2	82.99	9327	0.041	1.851	3.426	0.151	2.9
0.4	56.73	28350	0.124	2.520	6.337	0.626	2.8
0.6	15.85	92120	0.403	1.512	2.123	1.220	1.2
0.8	26.66	66119	0.290	2.328	5.336	1.348	1.45
1.0	19.03	82977	0.363	1.851	3.295	1.345	2.3

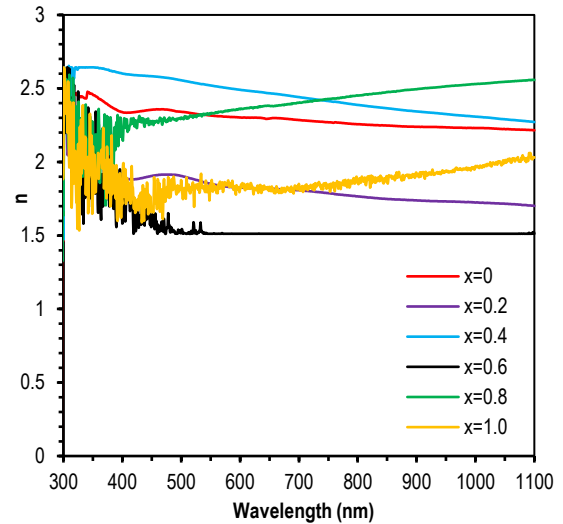


Fig. (4) Variation of refractive index with the wavelength of deposited  $(TiO_2)_{1-x}(WO_3)_x$  composites thin films

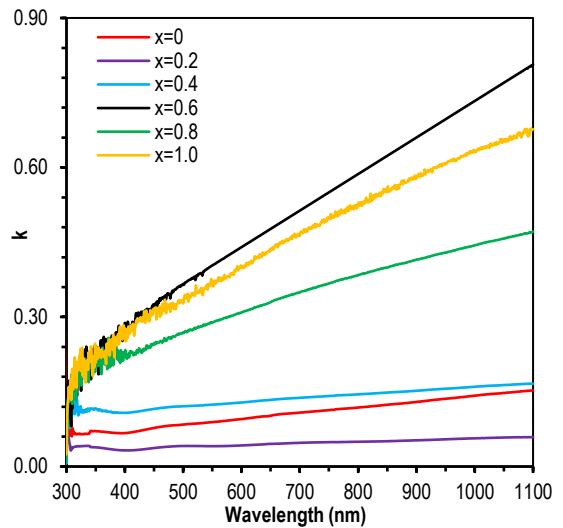


Fig. (5) Variation of extinction coefficient with the wavelength of  $(TiO_2)_{1-x}(WO_3)_x$  composites thin films

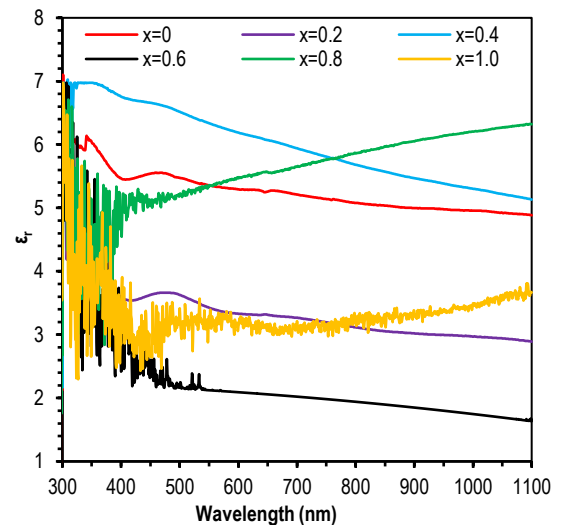


Fig. (6) Variation of real dielectric constant with the wavelength of  $(TiO_2)_{1-x}(WO_3)_x$  composite thin films for a range of x content

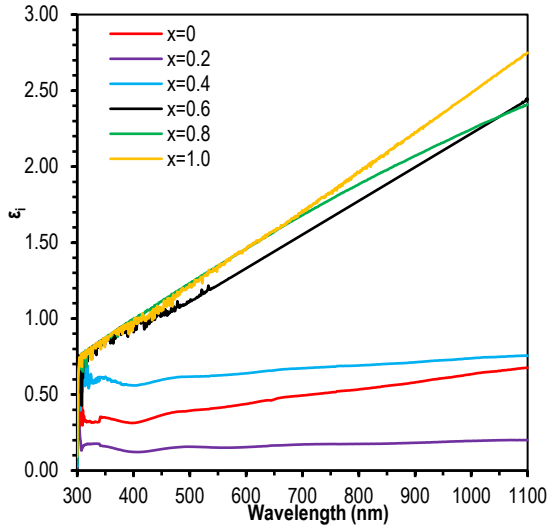


Fig. (7) Variation of the imaginary dielectric constant with the wavelength of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites thin films

Fundamentally total conductivity  $\sigma_{\text{tot}}(\omega)$  is the summation of direct current conductivity  $\sigma_{\text{d.c}}(\omega)$  and alternative current  $\sigma_{\text{a.c}}(\omega)$ . So the last term can be written as  $\sigma_{\text{a.c}}(\omega) = A\omega^S$ , where  $S$ ,  $A$ , and  $\omega$  represent the frequency exponent, a constant, and the angular frequency ( $\omega = 2\pi f$ ). The frequency dependence of  $\sigma_{\text{a.c}}(\omega)$  of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites that measured in the frequency range 50Hz-50MHz as shown in Fig. (8). It is observed that  $\sigma_{\text{a.c}}(\omega)$  grows up by increasing angular frequency except for pristine  $\text{TiO}_2$ . As well as,  $\sigma_{\text{a.c}}(\omega)$  increases by increasing the tungsten oxide up to  $x=0.8$  and then reduced. The “ $S$ ” values were calculated from the equation  $\text{Ln}[\sigma_{\text{a.c}}(\omega)]/\text{Ln}(\omega)$ , where the values of “ $S$ ” are listed in table (3). The small values of “ $S$ ” refers to the hopping mechanism [26], but the values of “ $S$ ” grows by the addition of tungsten oxide up  $x=0.8$  and then reduced. The growth of “ $S$ ” values postulated that small polaron (SP) is the most convenient model that can explain the behaviour of “ $S$ ”, while the correlated barrier hopping (CBH) model is a convenient model for the reduction in the value of “ $S$ ”. The density of localized states at the Fermi level calculated by using the following relation [27]:

$$\sigma_{\text{a.c}}(\omega) = \frac{1}{3} \pi e^2 k_B T [N(E_f)]^2 \bar{\alpha}^{-5} \omega [\ln(v_{ph})\omega]^4 \quad (1)$$

where  $e$ ,  $v_{ph}$ , and  $\bar{\alpha}$  are the electronic charge, the predominant phonon frequency and the exponential decay parameter of the localized states wave functions. By assuming  $v_{ph} = 10^{12}$  Hz and  $\bar{\alpha}^{-1} = 10 \text{ \AA}$  [26-28],  $N(E_f)$  is listed in table (3). It is obvious that there is a systematic increase in the density of states by increasing the tungsten oxide up to  $x=0.8$  and vice versa. This result is consistent with the resulting narrowing of the band gap of  $\text{TiO}_2$ .

The plot of  $\epsilon_1$  and  $\epsilon_2$  against frequency shown in Fig. (9a,b). The two contributions of the dielectric constant  $\epsilon_1$  and  $\epsilon_2$  give the physical meaning of the dissipation factor  $\tan\delta$ , which represents the energy dissipated per cycle/energy sorted per cycle. The

dielectric constant  $\epsilon_1$  of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  with a range of composites ratios is investigated within the employed frequency range of 50Hz-50MHz. It is clear from Fig. (9a) that  $\epsilon_1$  grow up by increasing the  $\text{WO}_3$  content up to  $x=0.8$   $\text{WO}_3$  and then decreases. Indeed  $\epsilon_1$  increases from 156 to 6413 when  $\text{WO}_3$  content increases from 0 to 0.8 and then decreases to 4586 with a further increase of  $\text{WO}_3$ . On the other hand,  $\epsilon_1$  tends to decrease by increasing the frequency till reaches minimum values. This is attributed to the certainty that dominates the electrode is blocking layer and hence the dielectric trend is modified by the electrode polarization, while at high frequency the electrode polarization effect has vanished. The increase of  $\epsilon_1$  with  $\text{WO}_3$  content attributed to the growth of capacitance (direct relation).

Figure (9b) displays the plot diagram of  $\epsilon_2$  as a function of the frequency of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composite with different  $\text{WO}_3$  content. It can be observed that the plot is absent from any absorption peak. It is clear from the same figure that  $\epsilon_2$  reduces by increasing angular frequency. The reduction of dielectric loss  $\epsilon_2$  with frequency can be attributed to the fact that the migration of ions is the main origin of the dielectric loss at low frequencies. Thus the dielectric loss  $\epsilon_2$  at low and moderate frequencies is recognized by high values of  $\epsilon_2$  as a result of the participation of ion hopping and conduction loss of ion migration, as well as the contribution of ion polarization loss. However, at high frequencies, the ion vibrations may be the only origin of dielectric loss. The plot diagram of real and imaginary dielectric constant is shown in figure (Cole-Cole diagram) in Fig. (10). The relations produced an arc of the circle where the centre is located below the x-axis. By measuring the angle formed between the diameter of the circle and the x-axis, the  $(\alpha)$  was calculated and put in table (3). The value of  $\alpha$  exhibits none systematically changing with the tungsten oxide ratio by increasing and decreasing. The increase of  $\alpha$  value is due to reducing the intermolecular forces that take place when a potential barrier is formed. While the reduction of  $\alpha$  value is due to the increment of intermolecular forces [29-35].

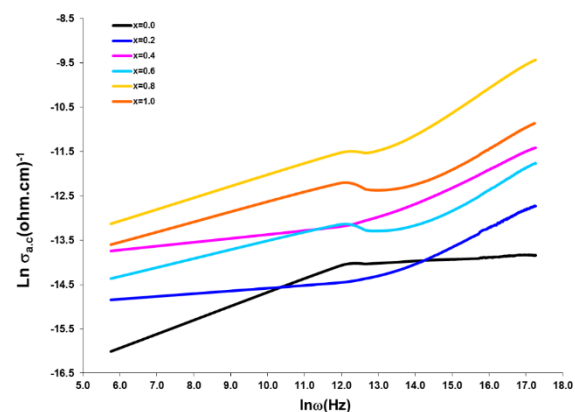


Fig. (8) The frequency dependence of  $\text{Ln } \sigma_{\text{a.c}}(\omega)$  of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites with tungsten content

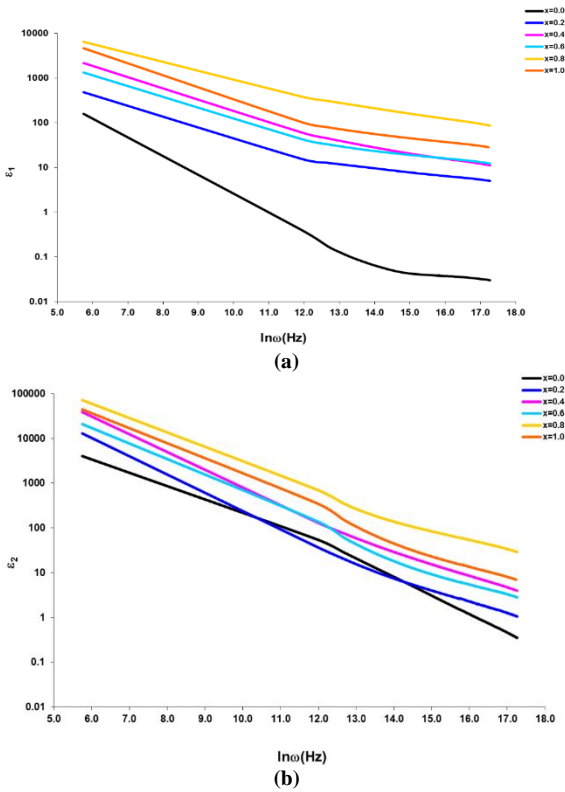
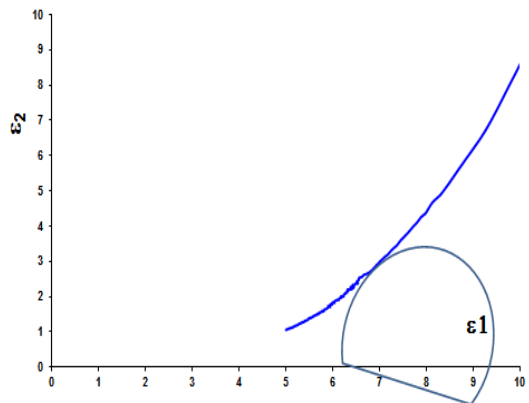
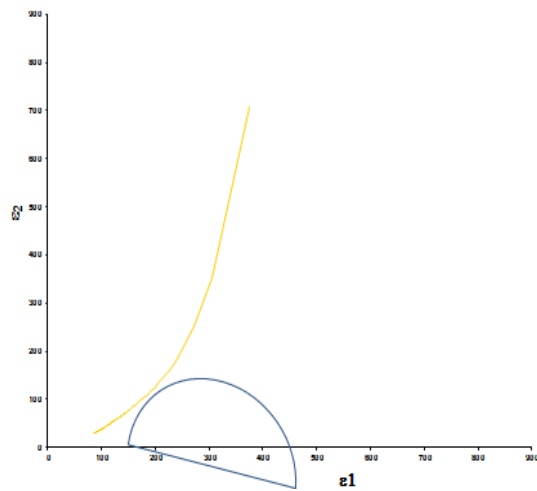
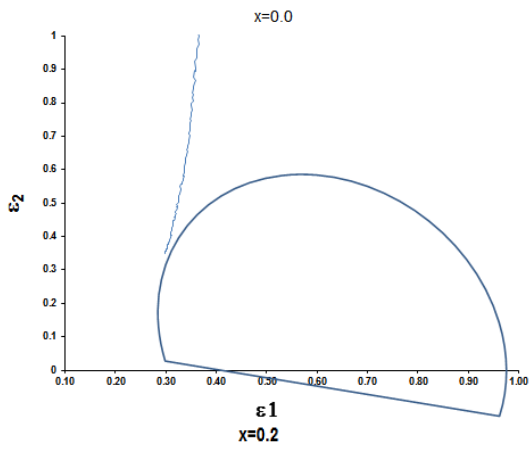
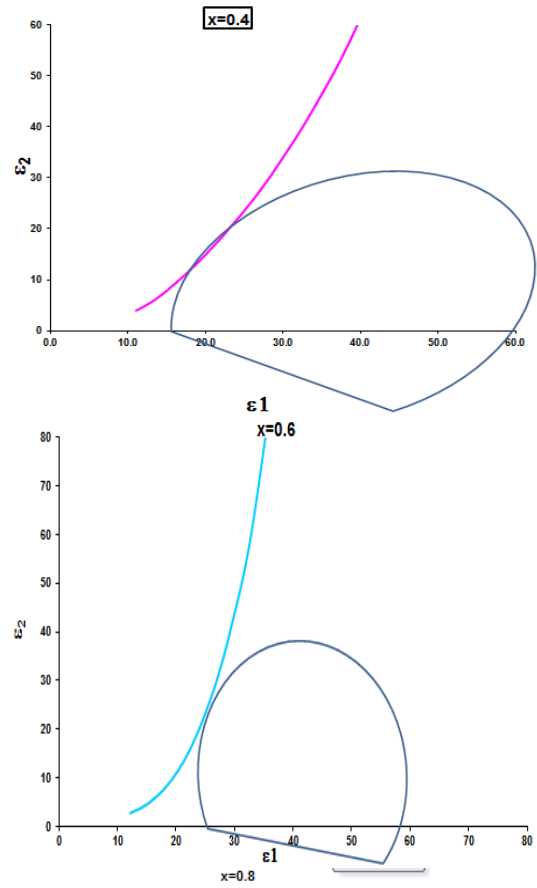


Fig. (9) (a) The frequency dependence of  $\epsilon_1$  of  $(TiO_2)_{1-x}(WO_3)_x$  composites with tungsten content, (b) The frequency dependence of  $\epsilon_2$  versus of  $(TiO_2)_{1-x}(WO_3)_x$  composites with tungsten content.



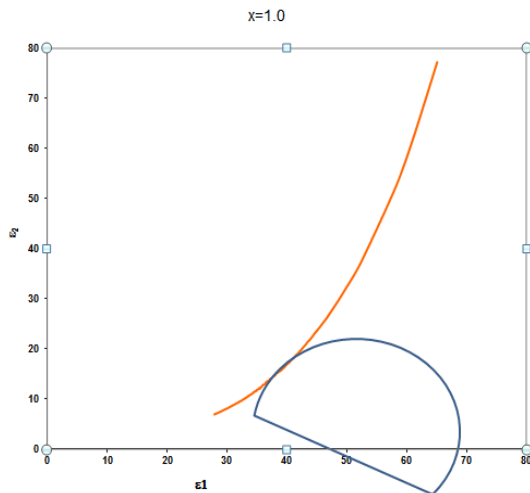


Fig. (10) A plot diagram of  $\epsilon_1$  versus  $\epsilon_2$  of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites with tungsten content

Table (3) Values of “S”,  $N(E_f)$  and  $\alpha$  based on the x value

x	$\alpha$	S	$N(E_f)$
0	0.111111	0.1053	6.77165E+34
0.2	0.222222	0.3076	5.26645E+35
0.4	0.255556	0.3105	1.01874E+36
0.6	0.133333	0.3348	1.3306E+36
0.8	0.177778	0.4298	2.74113E+36
1.0	0.277778	0.3348	1.34422E+36

#### 4. Conclusions

$(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composite consists of rutile and trace of secondary anatase phases and monoclinic  $\text{WO}_3$ , are synthesized by solid-state reaction and pulsed-laser methods. The prepared  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  thin films deposited at ambient temperature have polycrystalline structure for all tungsten oxide content. The crystal size of  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  sample is decreased with the increase of tungsten oxide content up to  $x=0.6$  and vice versa. The increase of tungsten oxide content leads to red shifts up to  $x=0.6$  and then blue shifts take place for further increase of tungsten oxide content.  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites films show a high tunable energy gap in the solar spectrum compared to pristine  $\text{TiO}_2$  films. This can be attributed to  $\text{WO}_3$  acting as an electron trap, which simplifies charge transport and limits charge recombination. It obtained an energy gap in the solar spectrum range that makes the  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites eligible for use in solar cell applications. The results show that the polarizability ( $\alpha$ ) grows when the addition of  $\text{WO}_3$  results in forming a barrier or reducing the intermolecular forces while  $\alpha$  decreases when the addition  $\text{WO}_3$  increases the force of the intermolecular. It is more suitable to use  $(\text{TiO}_2)_{1-x}(\text{WO}_3)_x$  composites as a resistor since  $\alpha < 0.5$ .

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Table (1) XRD data of  $(TiO_2)_{1-x}(WO_3)_x$  composite as thin films

Sample	2θ (Deg.)	FWHM (Deg.)	$d_{hkl}$ Exp.(Å)	C.S (nm)	Hkl	Phase
0	25.3302	0.3244	3.5133	25.1	(011)	Anatase TiO <sub>2</sub>
	27.3986	0.2027	3.2526	40.3	(110)	Rutile
	36.1182	0.3244	2.4849	25.8	(101)	Rutile
	41.2283	0.2839	2.1879	29.9	(111)	Rutile
	44.0267	0.3650	2.0551	23.5	(210)	Rutile
	54.2874	0.3245	1.6884	27.5	(211)	Rutile
	56.5991	0.2839	1.6248	31.8	(220)	Rutile
	62.8447	0.2839	1.4775	32.8	(002)	Rutile
0.2	23.0591	0.4056	3.8539	20.0	(001)	Triclinic WO <sub>3</sub>
	23.7891	0.6894	3.7373	11.8	(020)	Triclinic WO <sub>3</sub>
	25.2491	0.3245	3.5244	25.1	(011)	Anatase TiO <sub>2</sub>
	27.4392	0.2434	3.2479	33.6	(110)	Rutile
	33.5632	0.8111	2.6679	10.2	(02-1)	Triclinic WO <sub>3</sub>
	36.0776	0.2839	2.4876	29.4	(101)	Rutile
	41.2283	0.2839	2.1879	29.9	(111)	Rutile
	44.0672	0.3244	2.0533	26.4	(210)	Rutile
	54.2874	0.3245	1.6884	27.5	(211)	Rutile
	56.5991	0.3245	1.6248	27.8	(220)	Rutile
62.8447	0.3650	1.4775	25.5	(002)	Rutile	
0.4	23.1402	0.3650	3.8406	22.2	(001)	Triclinic WO <sub>3</sub>
	23.7080	0.4866	3.7499	16.7	(020)	Triclinic WO <sub>3</sub>
	25.3302	0.3245	3.5133	25.1	(011)	Anatase TiO <sub>2</sub>
	27.3581	0.4056	3.2573	20.2	(110)	Rutile
	28.7370	0.4867	3.1041	16.8	(-111)	Triclinic WO <sub>3</sub>
	33.5226	0.5678	2.6711	14.6	(02-1)	Triclinic WO <sub>3</sub>
	34.1309	0.4055	2.6249	20.5	(2-20)	Triclinic WO <sub>3</sub>
	36.1182	0.2839	2.4849	29.4	(101)	Rutile
	41.4716	0.6083	2.1756	14.0	(111)	Rutile
	54.2468	0.5678	1.6896	15.7	(211)	Rutile
0.6	23.0591	0.3650	3.8539	22.2	(001)	Triclinic WO <sub>3</sub>
	23.5458	0.2839	3.7754	28.6	(020)	Triclinic WO <sub>3</sub>
	24.0730	0.4461	3.6939	18.2	(200)	Triclinic WO <sub>3</sub>
	28.6964	0.7300	3.1084	11.2	(-111)	Triclinic WO <sub>3</sub>
	33.5226	0.4867	2.6711	17.0	(02-1)	Triclinic WO <sub>3</sub>
	41.6338	0.5272	2.1675	16.1	(111)	Rutile
	54.3279	1.3383	1.6873	6.7	(211)	Rutile
	0.8	23.1402	0.3244	3.8406	25.0	(001)
23.7080		0.3244	3.7499	25.0	(020)	Triclinic WO <sub>3</sub>
23.9919		0.3245	3.7062	25.0	(200)	Triclinic WO <sub>3</sub>
25.2086		0.4461	3.5300	18.2	(011)	Anatase TiO <sub>2</sub>
27.2364		0.4867	3.2716	16.8	(110)	Rutile
28.7370		0.6895	3.1041	11.9	(-111)	Triclinic WO <sub>3</sub>
33.4820		0.4867	2.6742	17.0	(02-1)	Triclinic WO <sub>3</sub>
34.0904		0.4462	2.6279	18.6	(2-20)	Triclinic WO <sub>3</sub>
36.0776		0.4055	2.4876	20.6	(101)	Rutile
41.6338		0.6894	2.1675	12.3	(111)	Rutile
54.4902	1.6628	1.6826	5.4	(211)	Rutile	
1.0	23.0997	0.2839	3.8473	28.6	(001)	Triclinic WO <sub>3</sub>
	24.1136	0.3245	3.6877	25.0	(020)	Triclinic WO <sub>3</sub>
	28.7775	0.6489	3.0998	12.6	(-111)	Triclinic WO <sub>3</sub>
	33.3604	0.4056	2.6837	20.4	(02-1)	Triclinic WO <sub>3</sub>
	34.0904	0.3650	2.6279	22.8	(2-20)	Triclinic WO <sub>3</sub>
	41.7149	0.7706	2.1635	11.0	(-221)	Triclinic WO <sub>3</sub>
	45.8111	0.6894	1.9791	12.5	(-240)	Triclinic WO <sub>3</sub>
	49.3801	0.5273	1.8441	16.6	(-102)	Triclinic WO <sub>3</sub>
	50.3129	0.8111	1.8121	10.8	(400)	Triclinic WO <sub>3</sub>
	55.2202	0.8923	1.6621	10.0	(-240)	Triclinic WO <sub>3</sub>